



Propulsion and Power Division

Bragg / Johnson

10/29/91

Preliminary Test Results for Li-SOCl₂ High-Rate "D" Cells

by

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AGENDA

- Background
- Test Results
 - Weight, OCV, and Load Check
 - Shock Test
 - Vibration Test
 - Capacity Performance
 - Uninsulated Short Circuit
 - High Temperature Exposure
 - Overdischarge
- Conclusions



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BACKGROUND

- Objective - Evaluate the performance and abuse characteristics of 55 D-Size lithium-thionyl chloride (Li-SOCl₂) cells at relatively high rates.
- Cells developed by Electrochem Industries, Inc. under contract to the Jet Propulsion Laboratory.
- Cells manufactured in October 1989.
 - Li wt. - 3.44 g
 - Li anode area - 530 sq. cm
 - 1 anode tab - 0.25" w X 0.005" thk.
 - Electrolyte - 1.8M LiAlCl₄ in SOCl₂ - 44-45 g
 - Cells kept in cold storage at NASA-JSC until tested in June 1991.
 - 55 cells delivered to JSC
 - 39 used in this test program
 - 14 cells discharged in calorimetry testing
 - 2 held as spares
- Cathode (carbon) wt. - 5.2 g
- Cathode thk. - 0.025 "
- 2 cathode tabs - 0.125"w X 0.005"thk.



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TEST RESULTS

- Weight Check: 121.31 - 122.79 grams
- Open Circuit Voltage: 3.658 - 3.662 VDC
- Load Check Voltage (5 ohm load for 90 sec.): 3.045 - 3.176 VDC
 - None of the cells met 3.50 VDC minimum.
 - Cells were almost two years old.
- Shock Test (2 Cells)
 - Sawtooth shock pulse, 20 g peak with a 11 ± 1 millisecond rise and a 1 ± 1 millisecond decay.
 - Results: No change in OCV



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- Vibration Test (3 Cells)
 - Random vibration for 15 minutes in each of 3 mutually perpendicular axes according to the following spectrum:

<u>Frequency (Hz)</u>	<u>Level</u>
20 to 80	+ 3 dB/ octave
80 to 350	0.1 g ² / Hz
350 to 2000	-3 dB/ octave

- Results: No change in OCV.



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- Capacity Performance (32 Cells)

- Ah to 1.5 VDC

-40°F, 2 ohm load

- 5 Cells
- 4.10 - 4.98 Ah
- Avg. 4.52 Ah

Room Temperature, 1 ohm load

- 7 Cells
- 10.38 - 10.75 Ah
- Avg. 10.57 Ah

160°F, 1 ohm load

- 5 Cells
- 9.48 - 9.61 Ah
- Avg. 9.55 Ah

Room Temperature, 2 ohm load

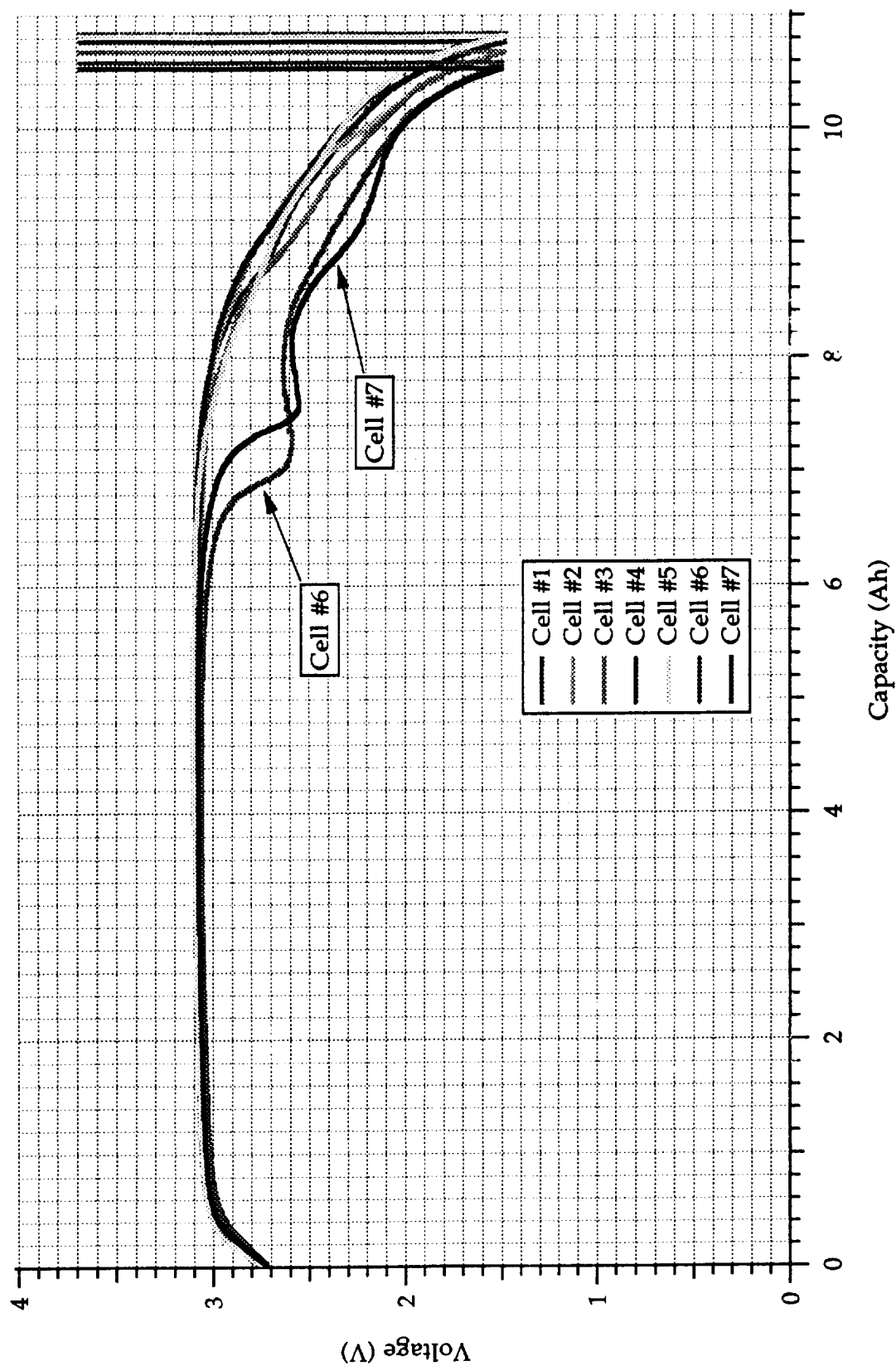
- 11 Cells
- 10.42 - 11.11 Ah
- Avg. 10.7 Ah

160°F, 2 ohm load

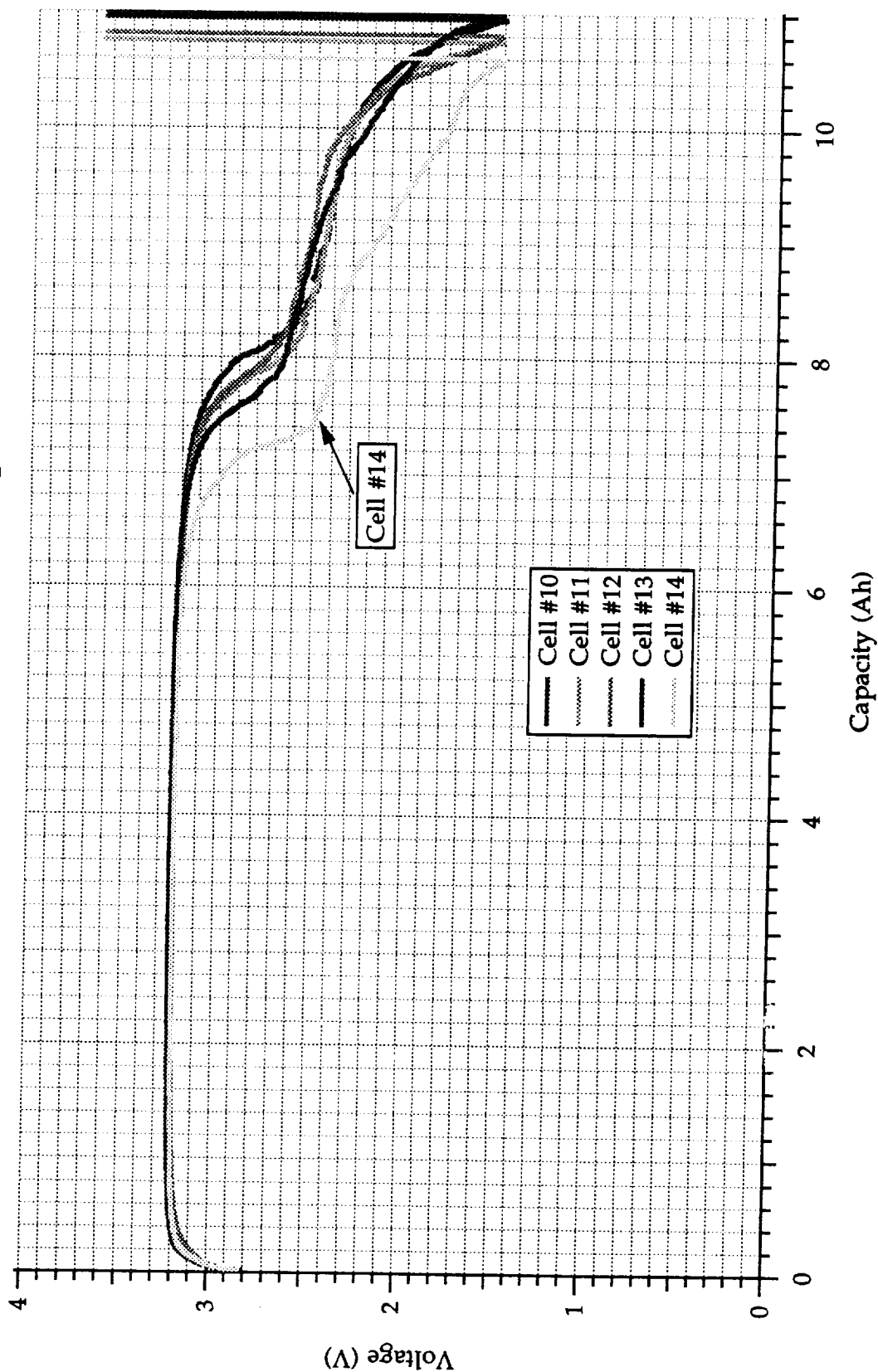
- 4 Cells
- 9.45 - 9.75 Ah
- Avg. 9.61 Ah

Li-SOCl₂ High Rate "D" Cell

One ohm discharge at room temperature to 1.5 volt

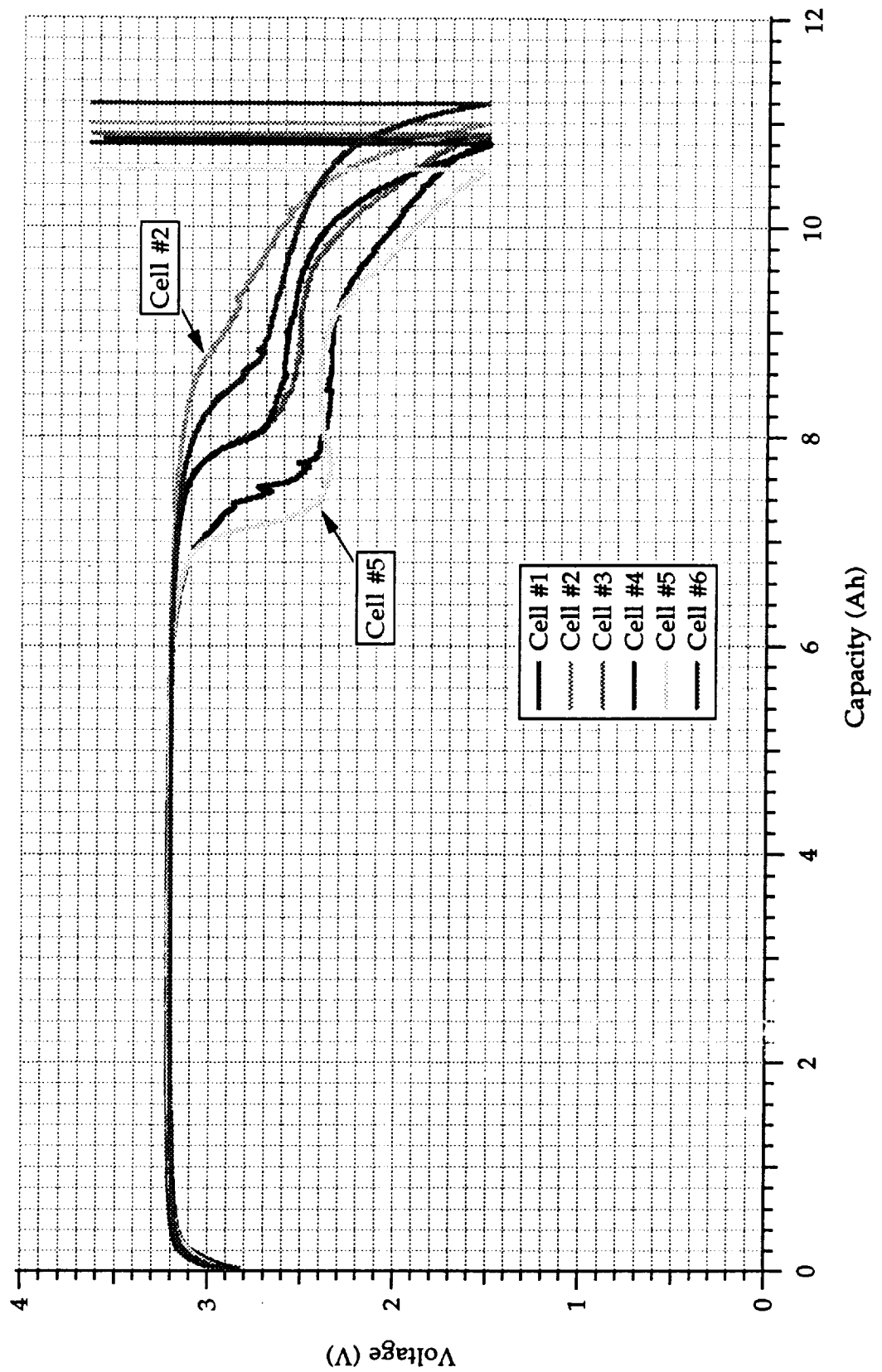


Li-SOCl₂ High Rate "D" Cell Two ohm discharge at room temperature to 1.5 volt

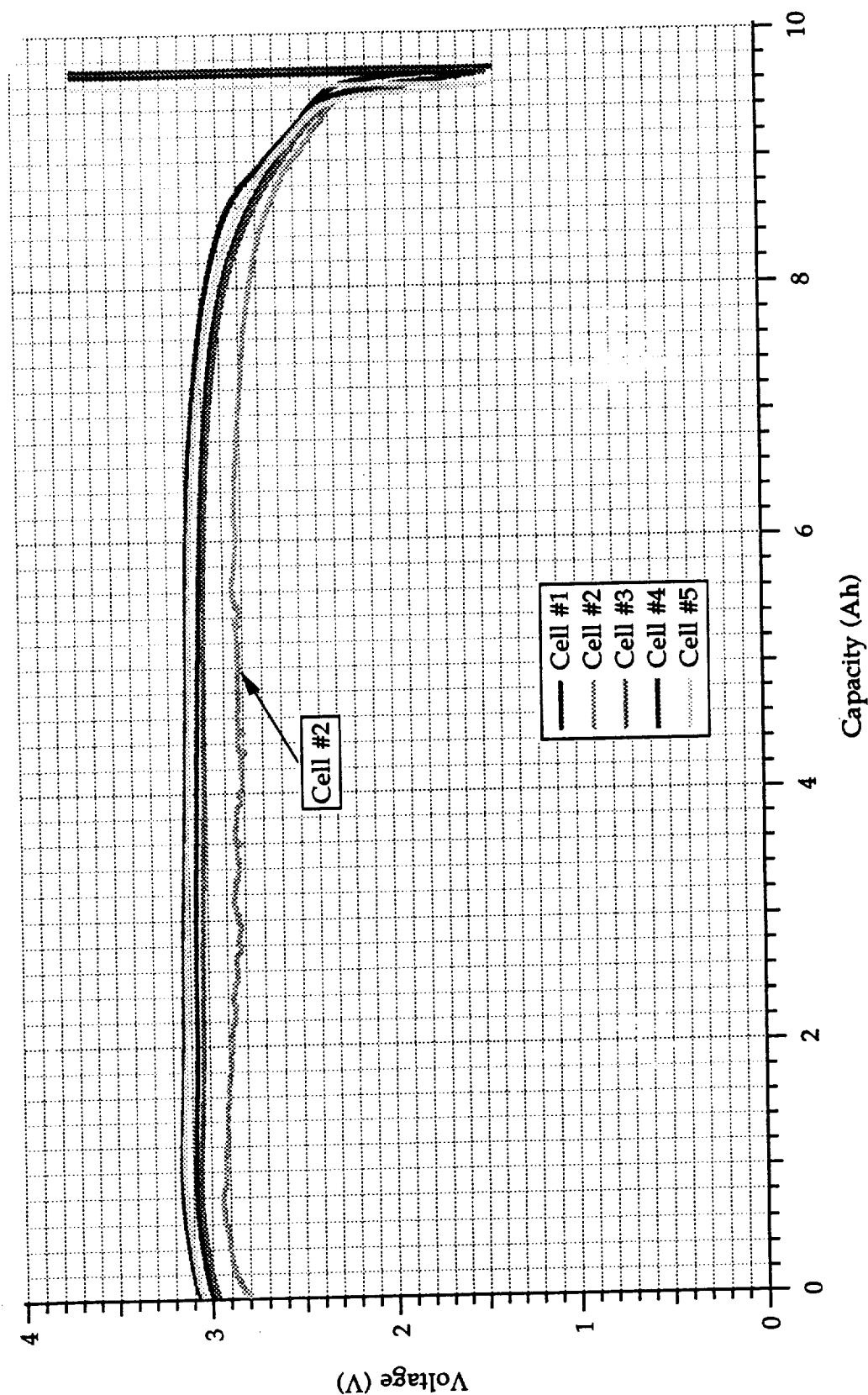


Li-SOCl₂ High Rate "D" Cell

Two ohm discharge at room temperature to 1.5 volt

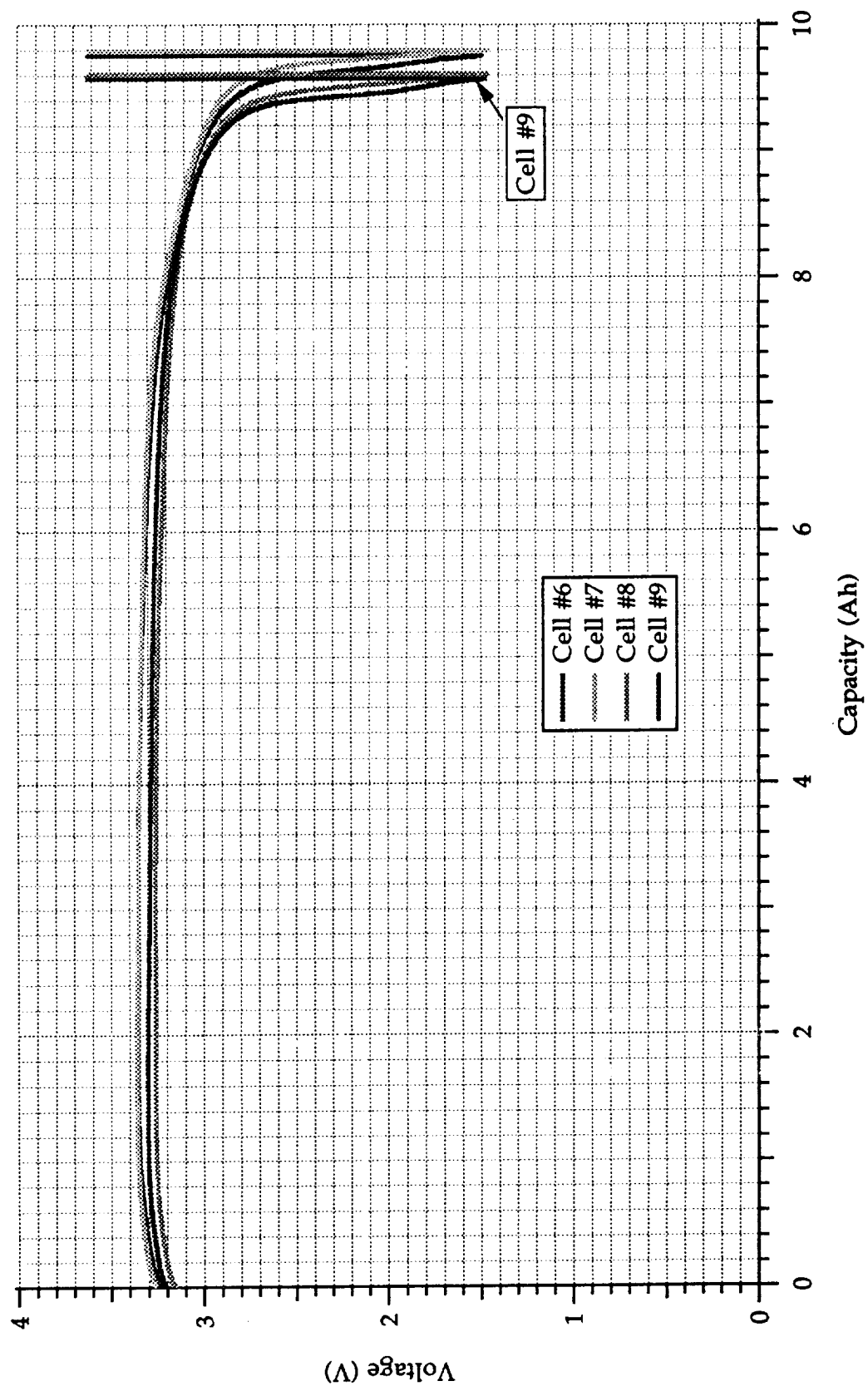


Li-SOCl₂ High Rate "D" Cell One ohm discharge at 160°F to 1.5 volt



Li-SOCl₂ High Rate "D" Cell

Two ohm discharge at 160°F to 1.5 volt

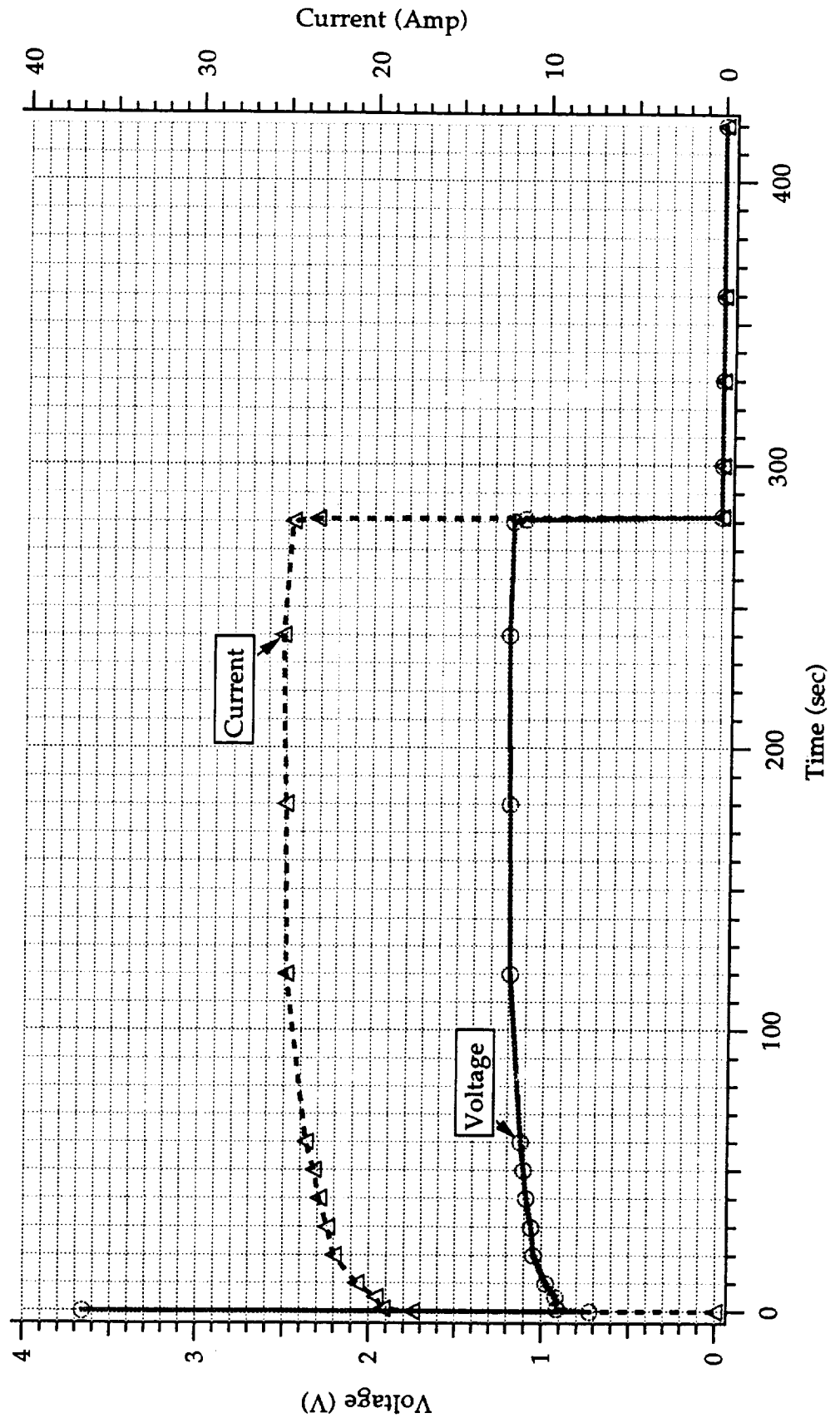




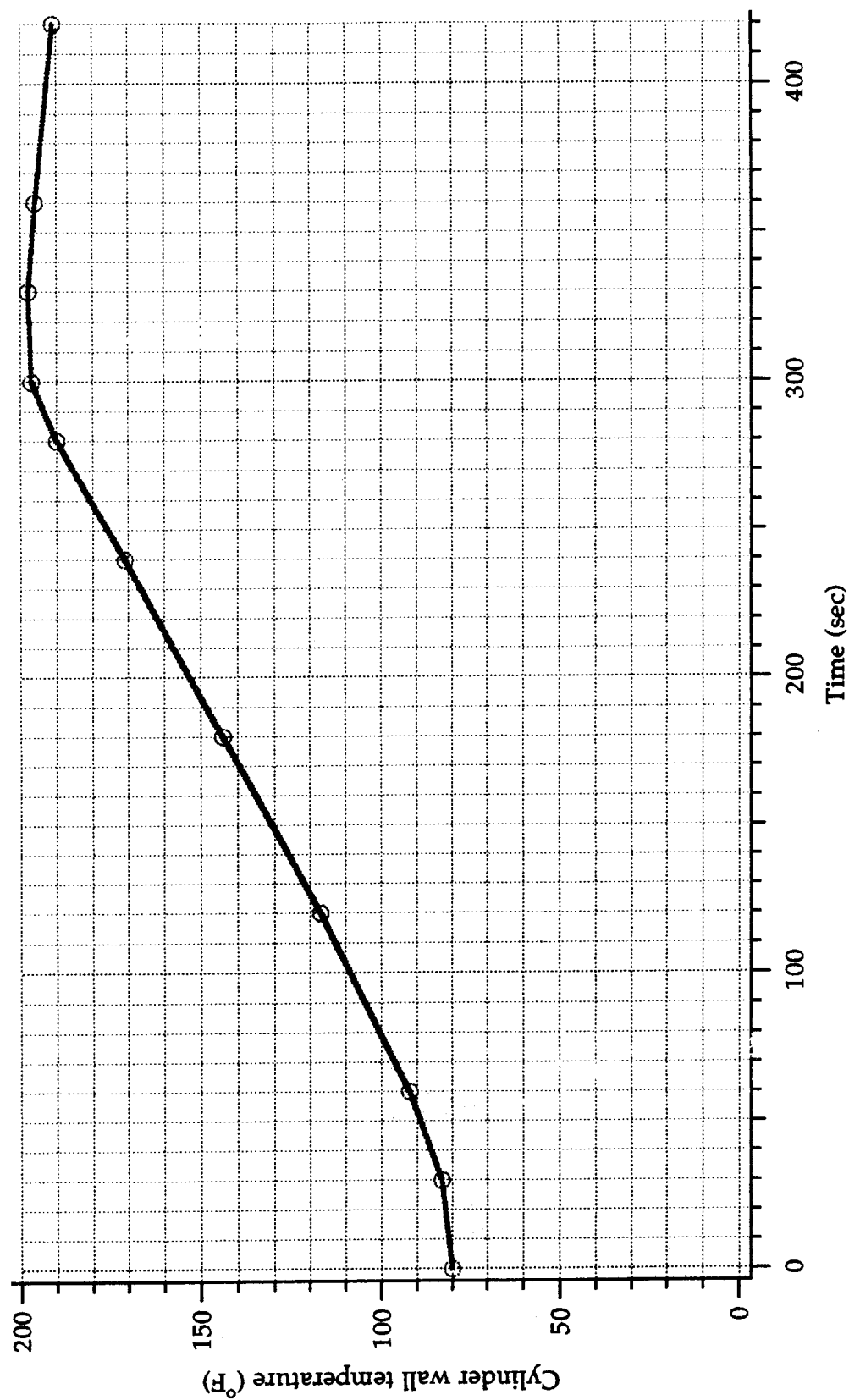
Preliminary Test Results for Li-SOCl₂ High-Rate "D" Cells	Propulsion and Power Division	
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- **Uninsulated Short Circuit (3 Cells)**
 - **Cell S/N 048396**
 - **Load : .075 ohm**
 - **Maximums: 0.27 VDC, 30 Amp, 118°F**
 - **Duration: 11 seconds until internal lead fused.**
 - **Post-test: 0.396V on 100 ohm load**
 - **Cell S/N 048422**
 - **Load: .120 ohm**
 - **Maximums: 1.21 VDC, 25.2 Amp, 198°F**
 - **Duration: 4 min 42 sec until internal lead fused.**
 - **Post-test: 0.18 V on 20 ohm load**

Li-SOCl₂ High Rate "D" Cell
 Uninsulated short circuit test
 Cell S/N 048422 on 0.12 ohm load



Li-SOCl₂ High Rate "D" Cell
Uninsulated short circuit test
Cell S/N 048422 on 0.12 ohm load





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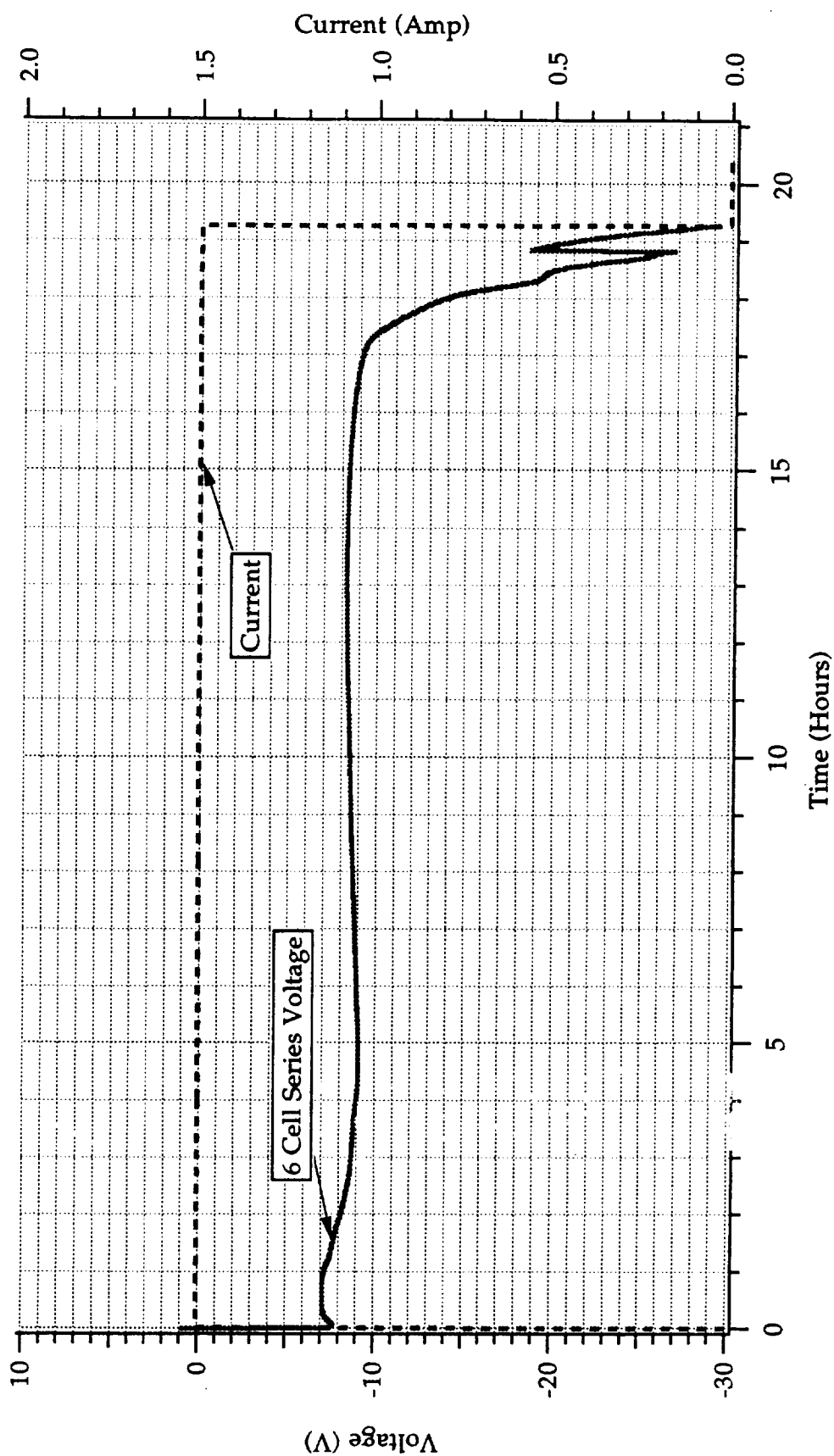
- Cell S/N 048439
 - Load: .120 ohm
 - Maximums: 1.21 VDC, 25 Amp, 130°F
 - Duration: 1 min 43 sec until internal lead fused.
 - Post-test: No OCV
- High Temperature Exposure
 - Cells tested for one hour at 225, 250, 275, and 300°F.
 - No leakage was found on any of the cells one week after high temperature exposure.



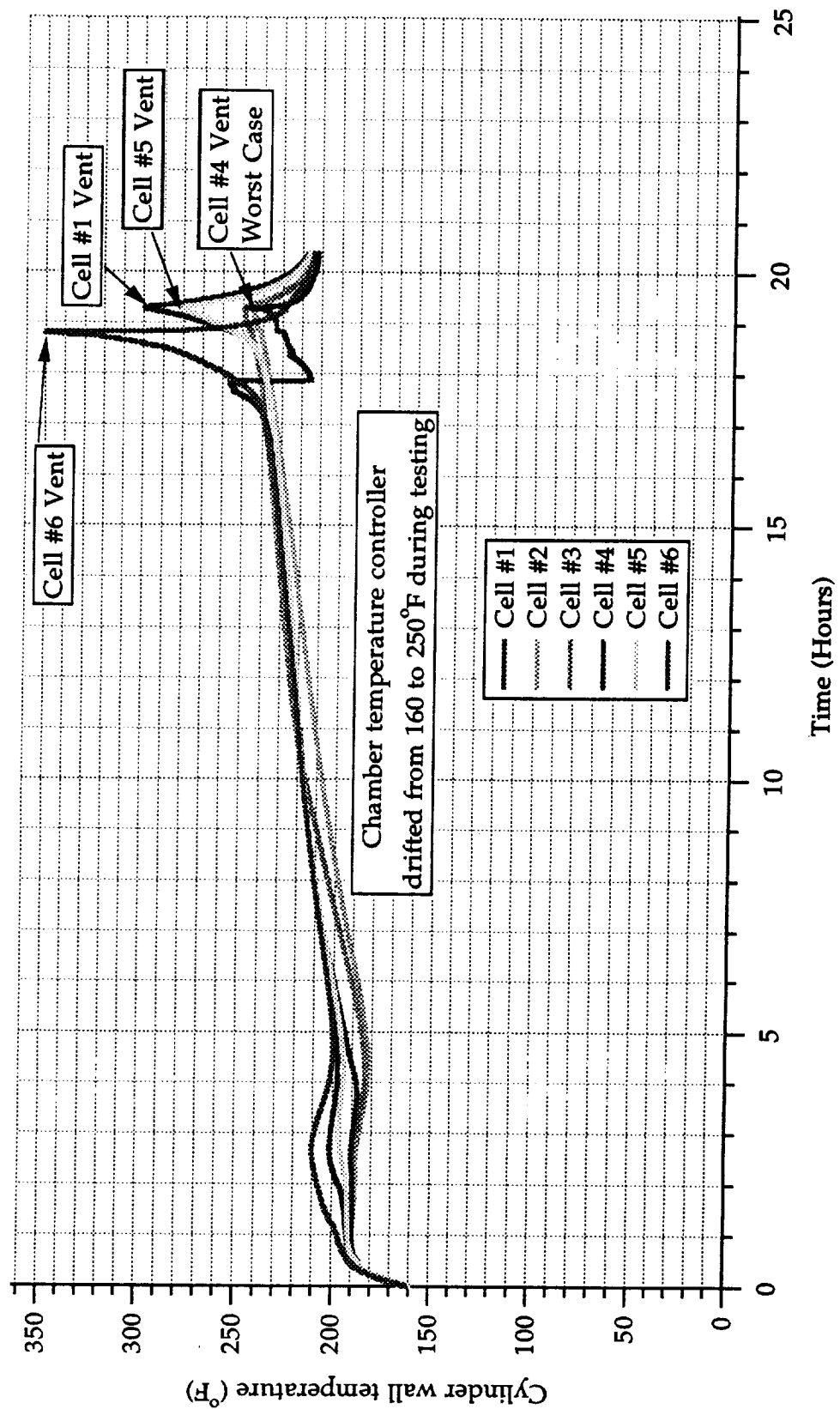
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- Overdischarge; 2 Weeks Post-Discharge (6 Cells)
 - With Shunt Diodes
 - 1.5 A at 160°F
 - No cells vented, max temperature 209.4°F
 - Without Shunt Diodes
 - 1.5 A at 160°F to 245°F: Chamber temp. control drifted during test.
 - One cell vented at 19 hours and 3 cells at 19.25 hours, max temperature 348.7°F
- Overdischarge; 4 Weeks Post-Discharge (6 Cells)
 - With Shunt Diodes
 - 1.5 A at 160°F
 - No cells vented, max temperature 226.4°F
 - Without Shunt Diodes
 - 1.5 A at 160°F
 - One cell vented at 1.6 hours, max temperature 328.8°F

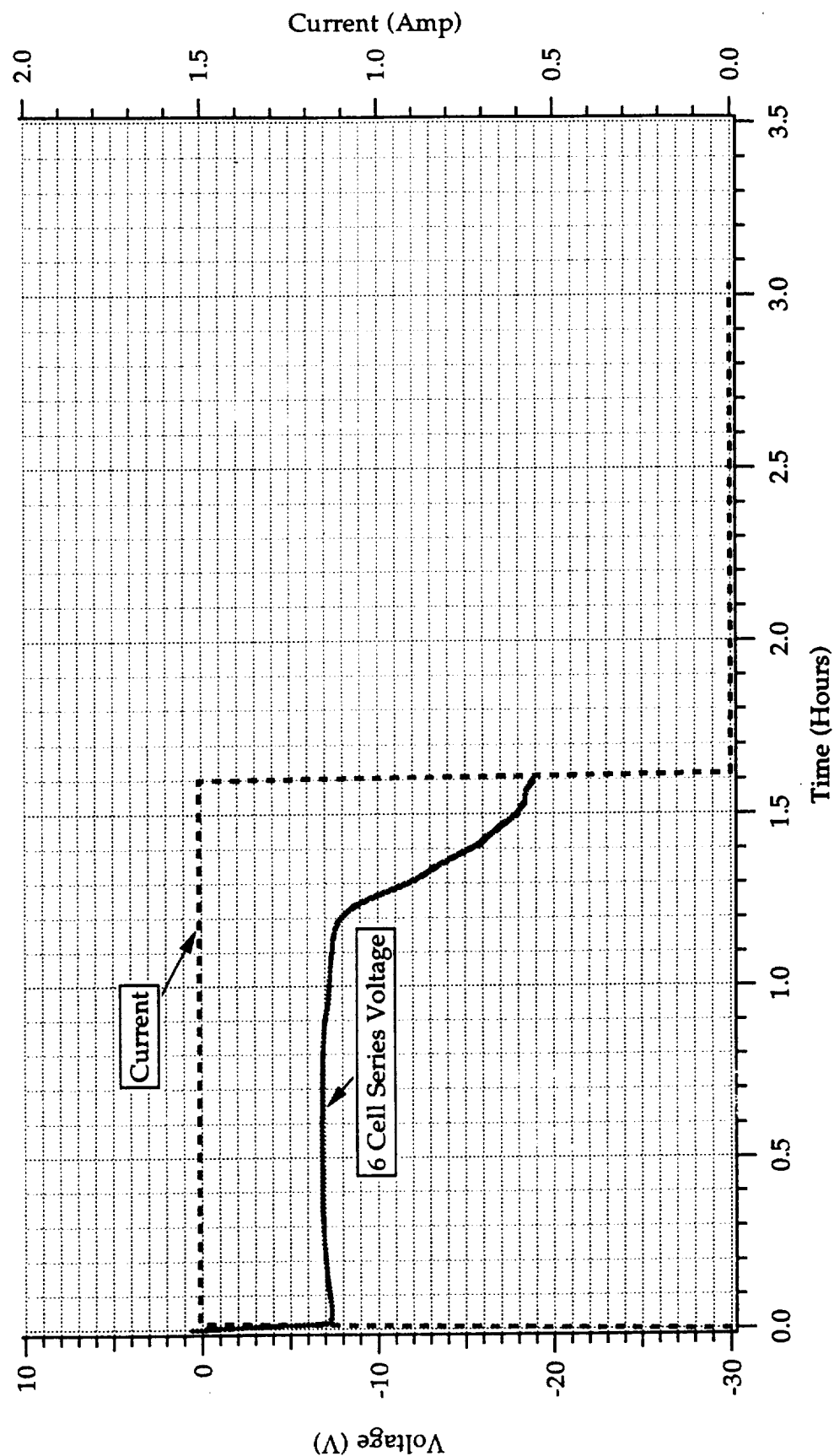
Li-SOCl₂ High Rate "D" Cell
Two week post-discharge overdischarge without shunt diodes
1.5 A at 160°F



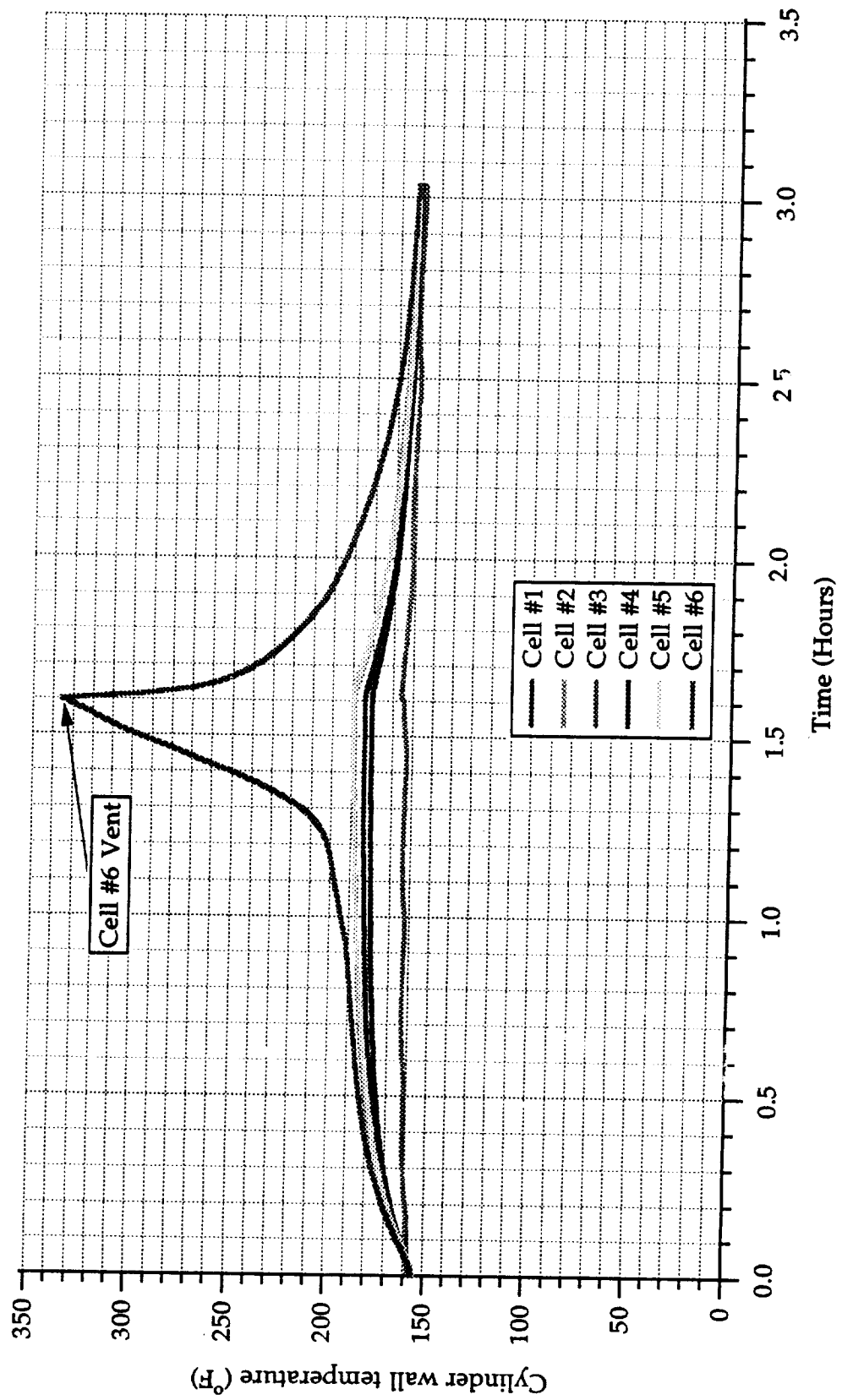
Li-SOCl₂ High Rate "D" Cell
Two week post-discharge overdischarge without shunt diodes
1.5 A at 160°F



Li-SOCl₂ High Rate "D" Cell
Four week post-discharge without shunt diodes
1.5 A at 160°F



Li-SOCl₂ High Rate "D" Cell
Four week post-discharge overdischarge without shunt diodes
1.5 A at 160°F





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CONCLUSIONS

- Take note of presented capacity to 1.5 volt end voltage.
- RT data, in particular, shows gradual decline from 3 v to 1.5 v.
- Final report will compare fresh capacities at higher end voltages.
- Overdischarge Tolerance
- Data taken after a 2-week interval of OCV was very tolerant.
- Data taken after a 4-week interval vented very quickly.
- Susceptibility to venting on overdischarge increases with length of OCV interval after discharge.
- By-pass diodes protect the cell from this effect.

Nickel-Cadmium Technologies Session

*Organizers: Dean Maurer
AT&T*

*Larry Thaller
The Aerospace Corporation*

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